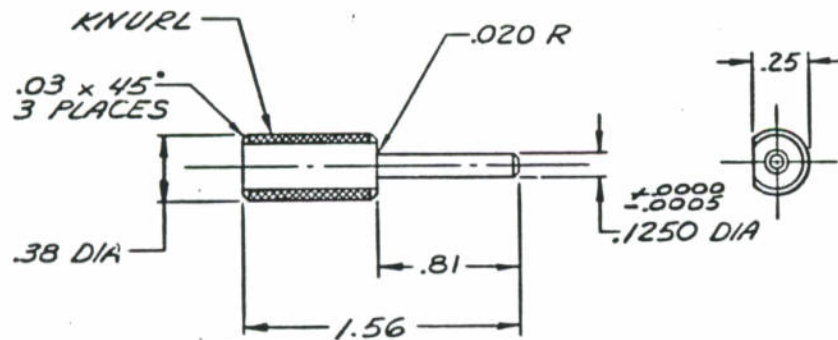


REVISIONS			
NO.	DATE	DESCRIPTION	APPROVED
1			
2			
3			
4			
5			

FILE COPY



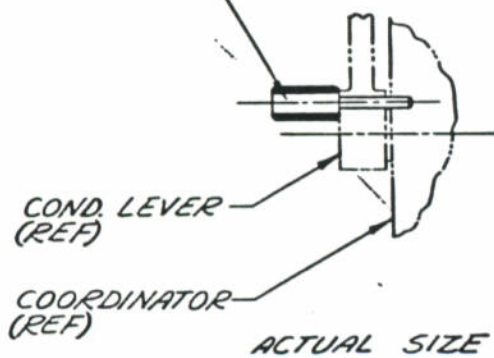
MATL- TYPE 416 SST
HDN Rc 32-36

SCALE = 2/1

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH .06 HIGH FIGURES THE FOLLOWING:
 - a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NO. & LAST CHG LTR
 - b) VENDORS NAME OR TRADEMARK

ETCH PER NOTE 1



BREAK SHARP EDGES .020 UO5

UNLESS OTHERWISE SPECIFIED	69 APPROVALS	DATE
TOL. ON ANGLES = 1°	DRAWN SHAY/218	30 NOV 70
TOL. ON 3 PLACE DECIMALS = .010	CHECKED RM/R	2 FEB 71
TOL. ON 2 PLACE DECIMALS = .02	CHK. DR. Brennan	2 FEB 71
4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	METALLURGY	
MATL.	ENGR. 1 L M CHENEY	
SEE ITEM	ENGR. 2	
HEAT TREAT AND HARDNESS	ENGR. 3 EJR	
SEE ITEM	FINAL	RJH
SURFACE TREAT.	REVIEW APPROVAL	
INSPECTION		

DRAWING PRACTICE	LOCAL SPEC. (REF)
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	SPEC. SUMMARY
ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA	
TITLE PIN-RIGGING, COORDINATOR	
MODEL # (FIRST USED)	APPLICATION: SEE SEPARATE PARTS LIST
SIZE C	CODE IDENT 73342
DWG. No. 6872575	
SCALE NOTED	SHEET 1 OF 1

USED ON ENGINE MODEL
250 SERIES

REF-6797502

6872575